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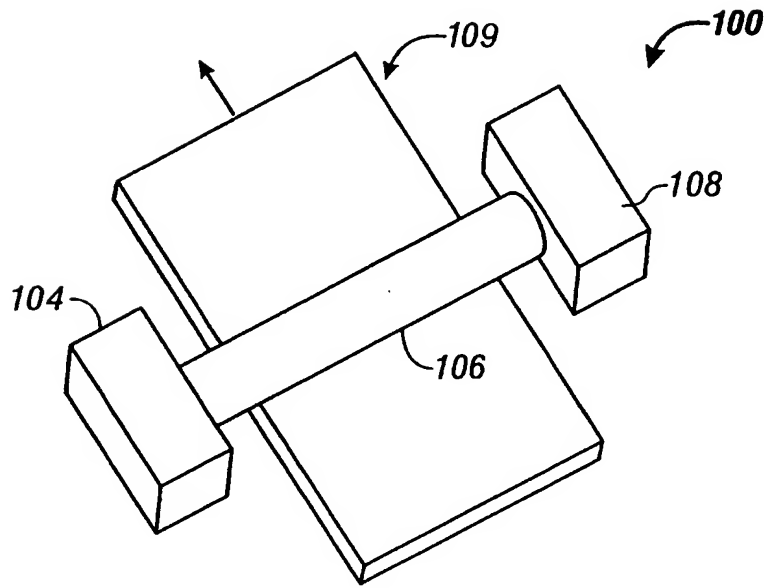


FIG. 1A (PRIOR ART)

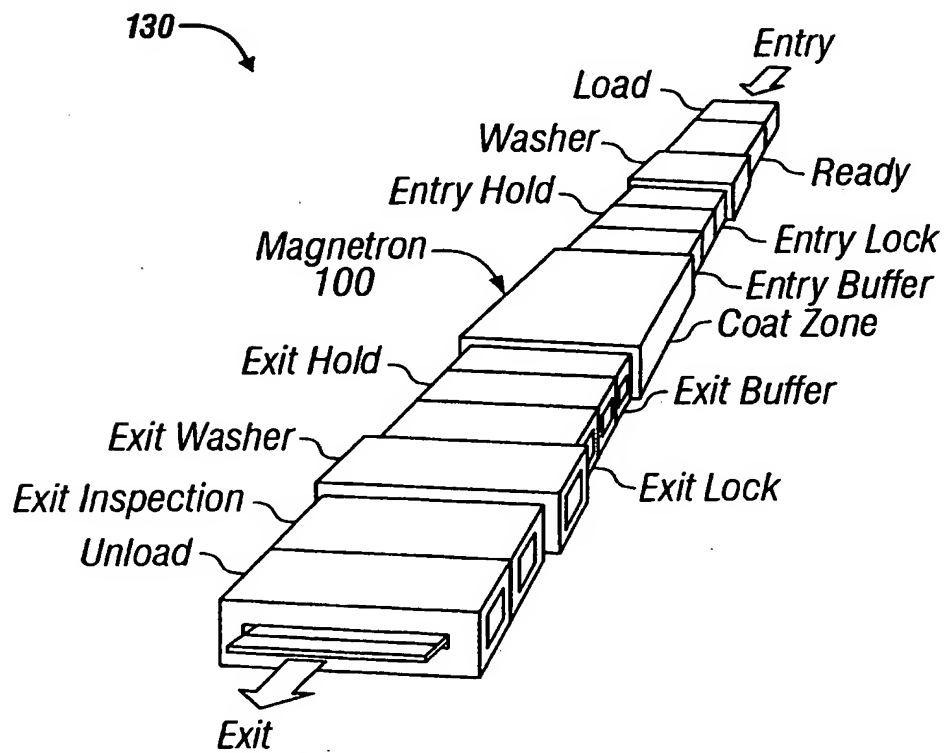
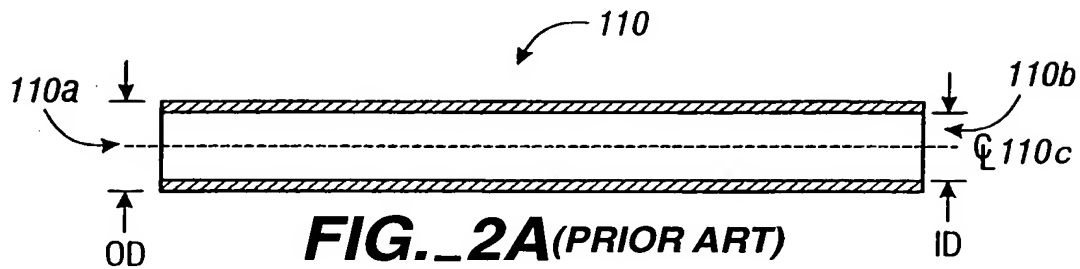


FIG. 1B (PRIOR ART)



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SIMPLE SAG

FIG. 2B (PRIOR ART)



WARPAGE

FIG. 2C (PRIOR ART)



COMPLEX
WARPAGE

FIG. 2D (PRIOR ART)



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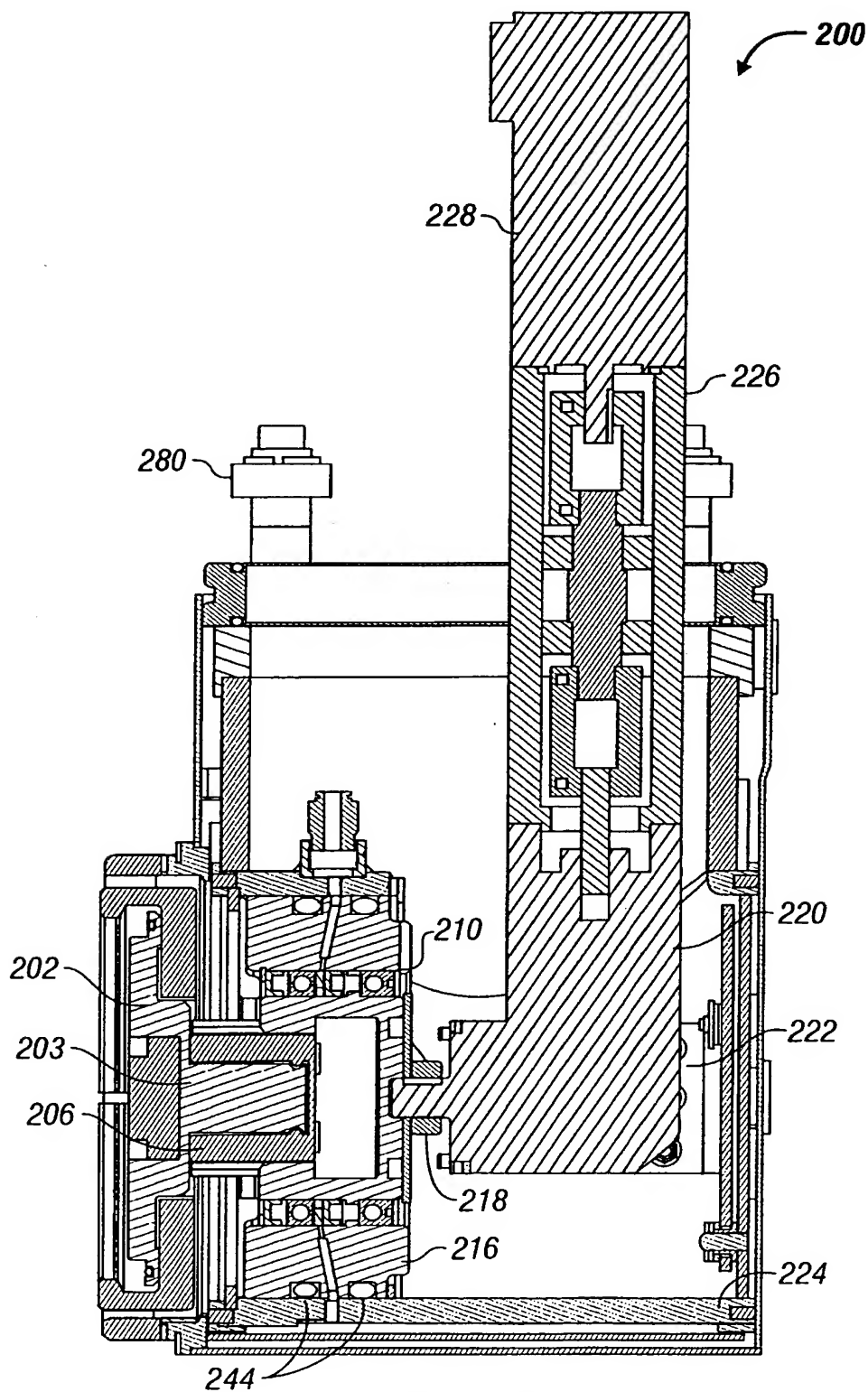


FIG. 3



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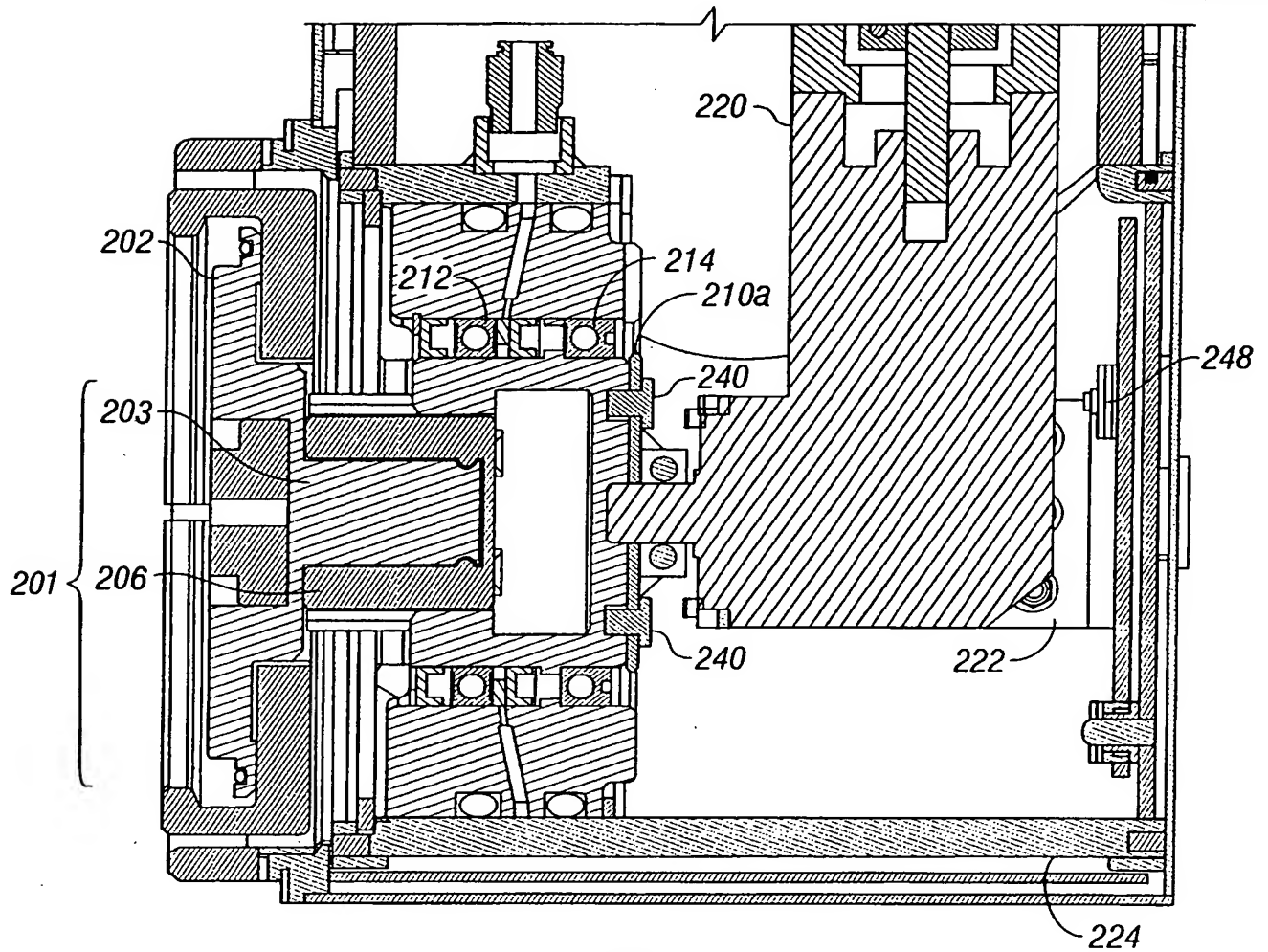


FIG. 4

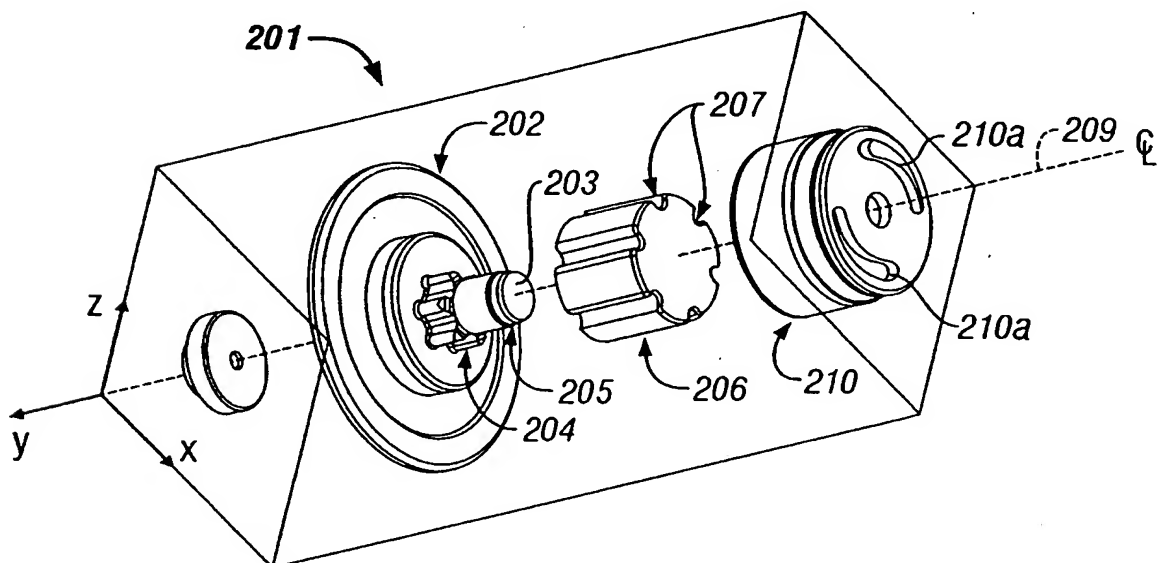


FIG. 5



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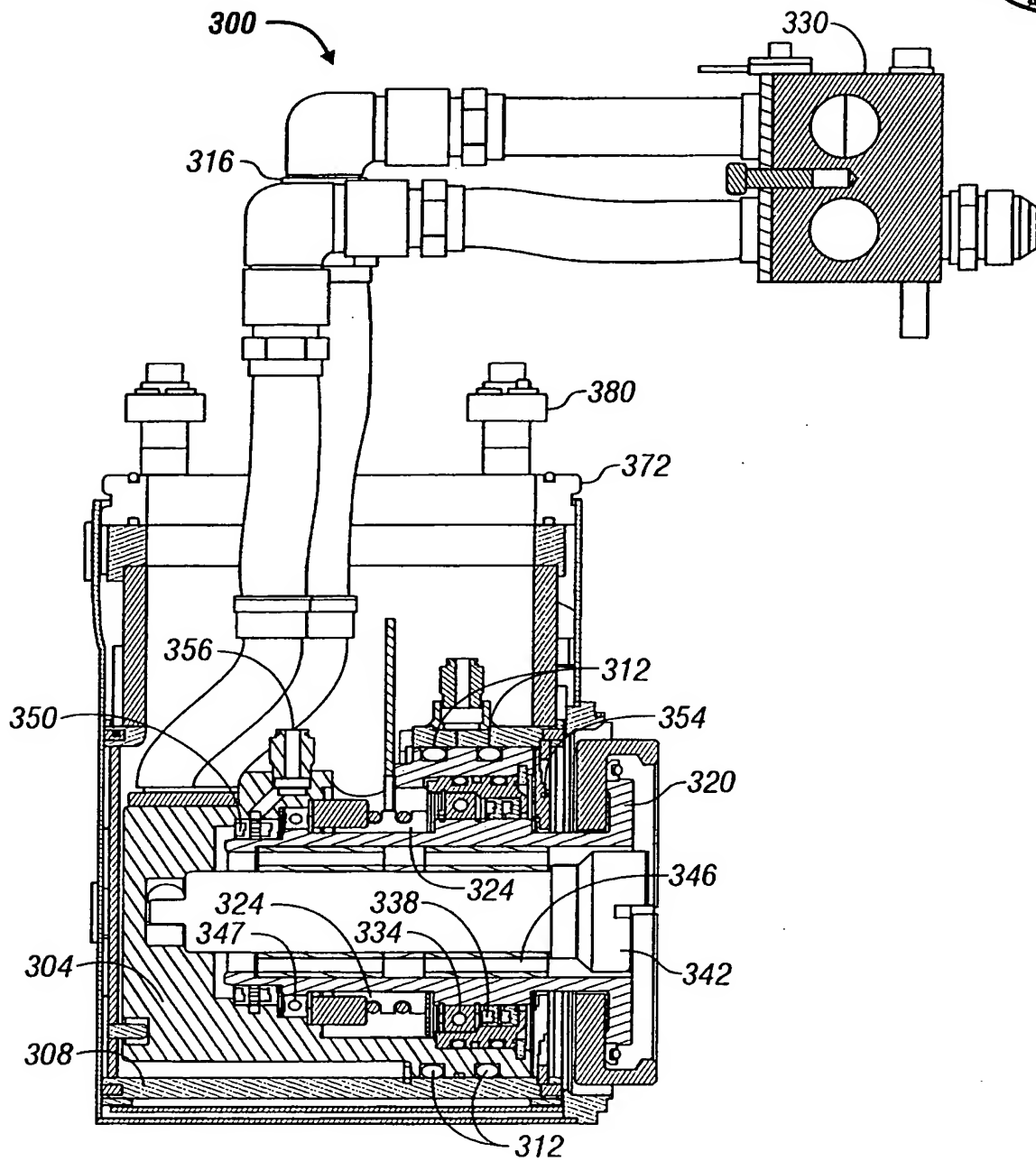


FIG. 6



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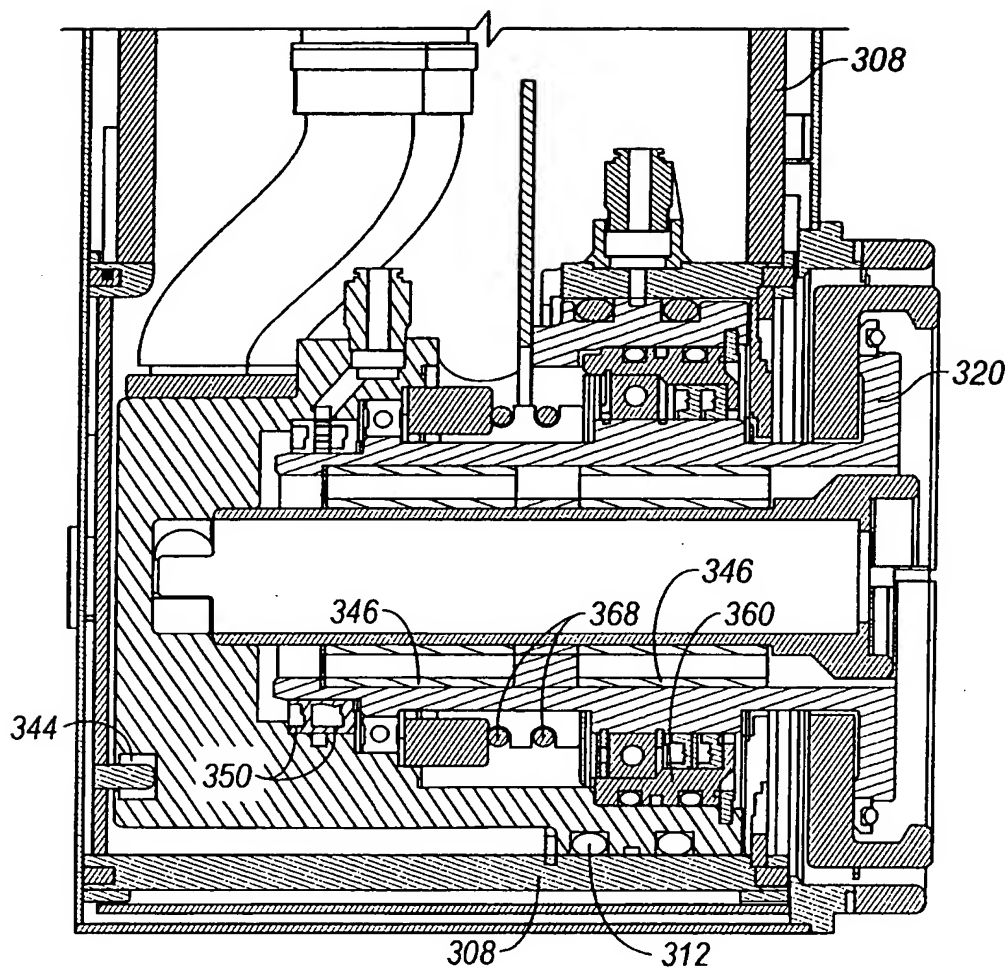


FIG. 7



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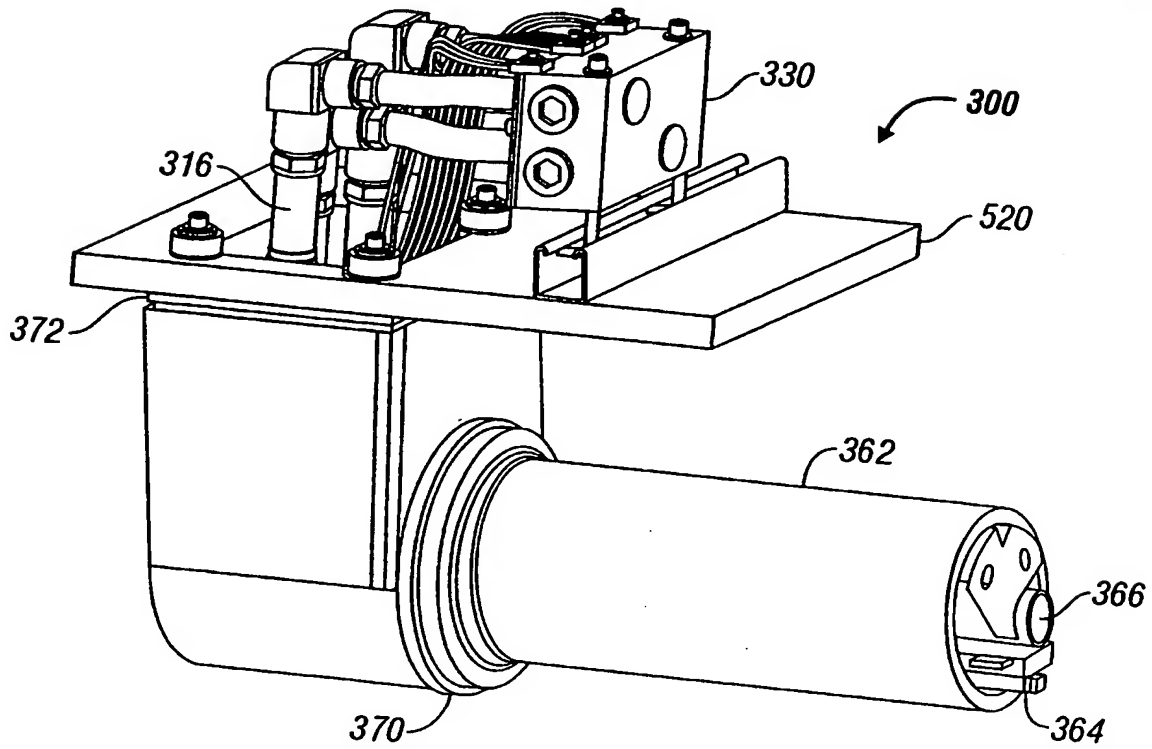


FIG. 8

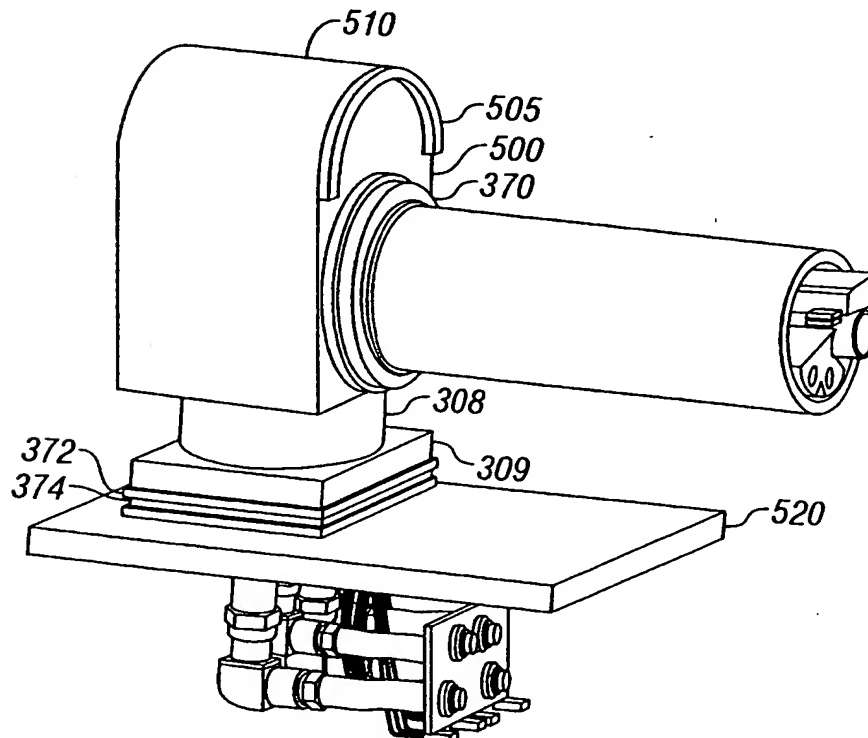


FIG. 9



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FIG._10

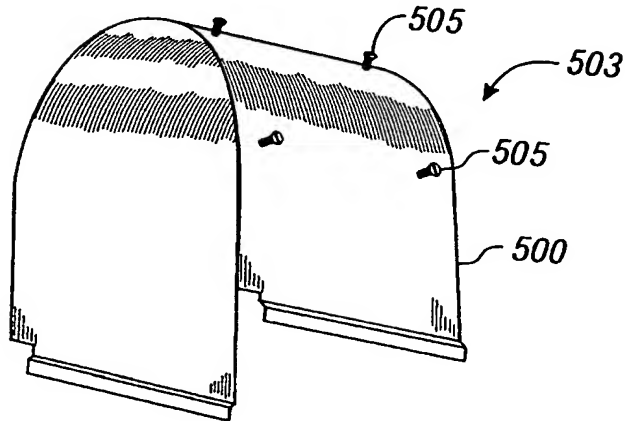
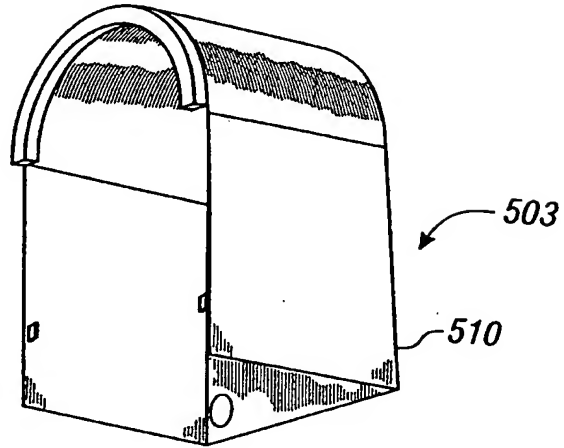
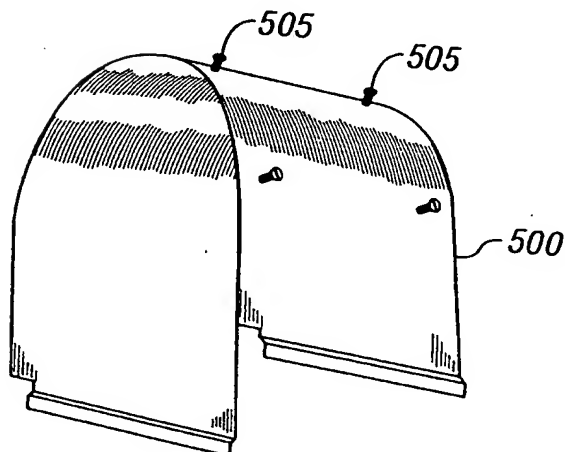


FIG._11





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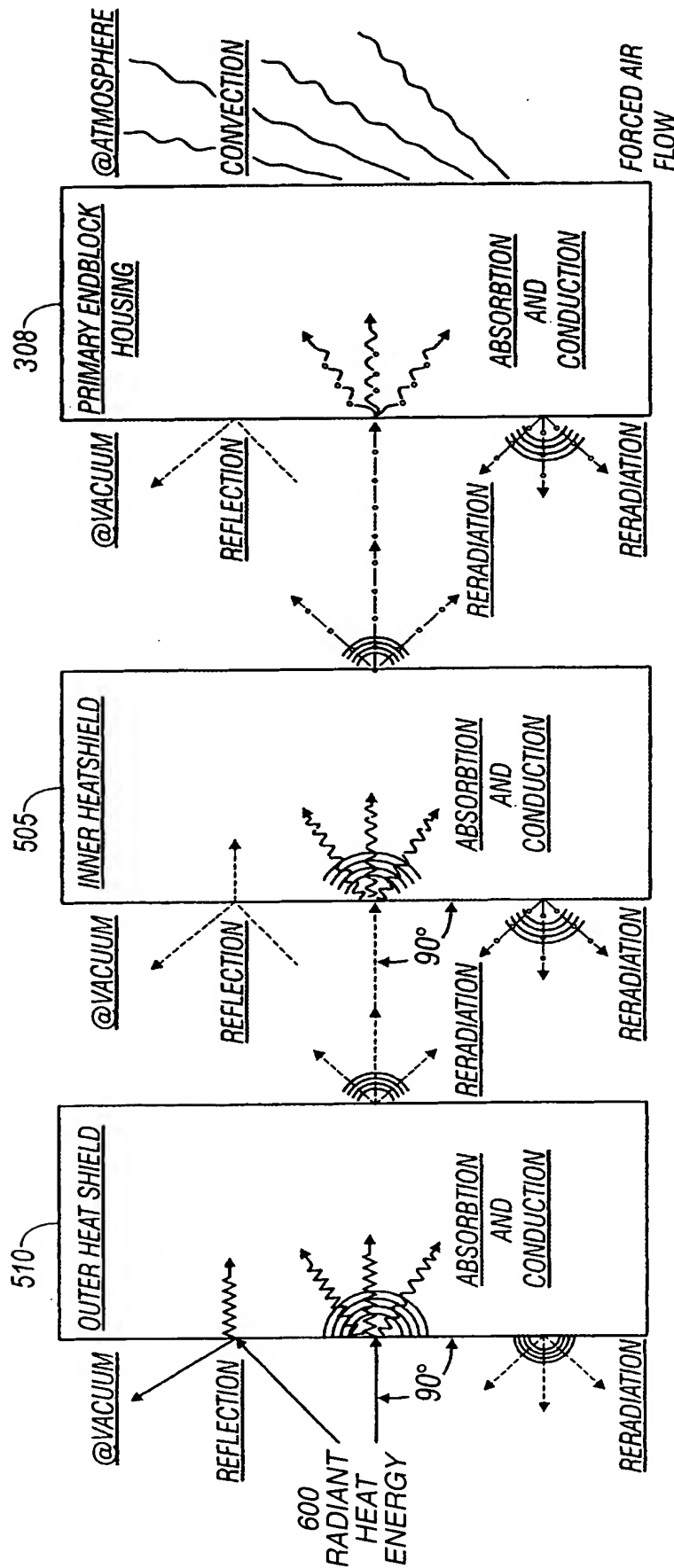


FIG. 12



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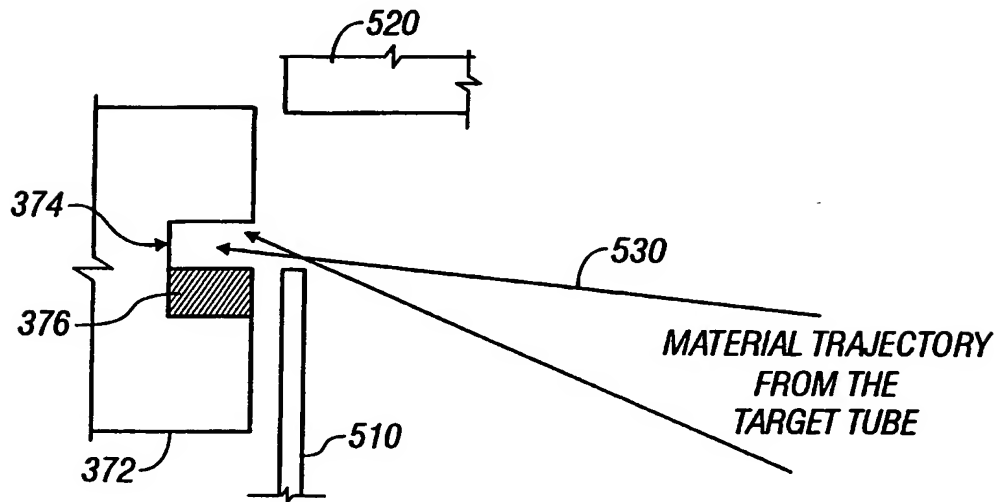


FIG. 13